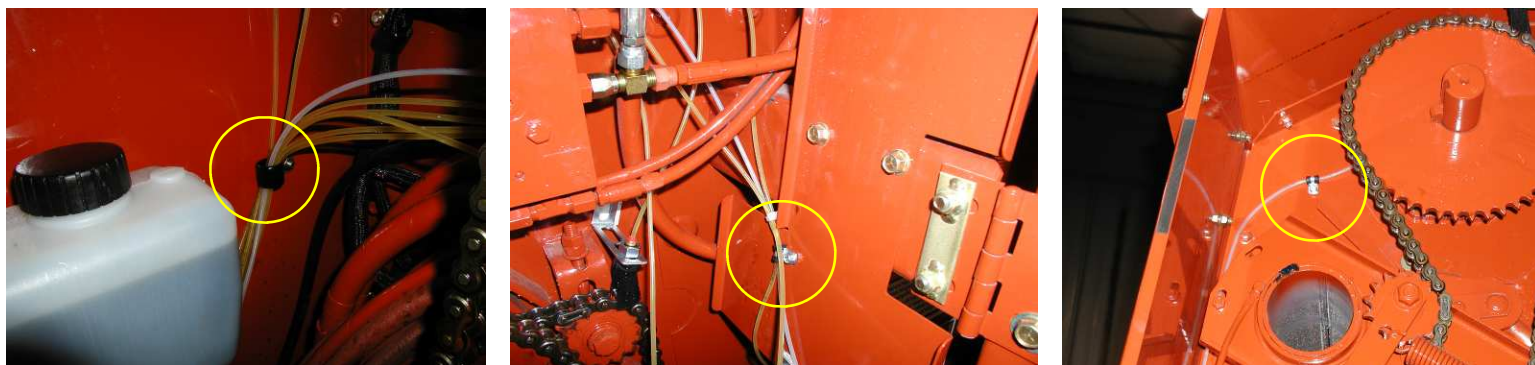


AGCO Installation Instructions



Use line anchors as shown in pictures.

Make sure when routing 5/32nd tubing it follows existing lines and hoses to minimize crop buildup.

Step 7 Make sure all brackets and fittings are tight. Finish filling the oil tank with clean lightweight oil. Cycle the tailgate to actuate the pump. Make sure oil is being pumped through the lines. If no oil is being pumped there is an air lock in the top of the pump caused by filling the oil tank too fast. Loosen one of the brass fittings on the pump to allow the air to escape. Retighten elbow.

IMPORTANT: When actuating the pump to prime it, make sure engine RPM is at least 1300 RPM to allow enough pressure to build up in the system. Once oil is shown in all lines, fill the oil tank. Depending on the length of tubing involved, it may take 20-30 cycles to fill all the tubes and purge out air from the lines. Make sure there are no air pockets in the 5/8" tube that feeds oil from the tank to the pump.

Step 8 Lube Minder is set at the factory to deliver the maximum amount of oil per cycle. If less is desired loosen the jam nut at the bottom of the pump and screw in the brass adjusting shaft approximately five turns. Do not screw the adjusting shaft in more than fifteen turns as this will not allow proper lubrication.

DO NOT BOTTOM OUT THE BRASS ADJUSTING ROD. IMPORTANT: Use new 30 weight oil. In cold weather use a SAE 10 or a mixture of two parts oil with one part diesel fuel.



764-1017 000

AGCO: Hesston, Massey, New Idea, & Challenger

Series of: 900, 5400, 5500 Round Balers

READ ALL INSTRUCTIONS CAREFULLY BEFORE INSTALLATION
Retain for future use



Right side of Baler


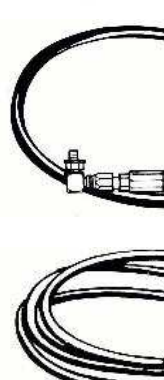

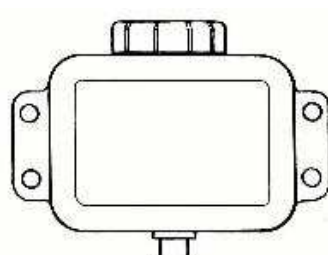
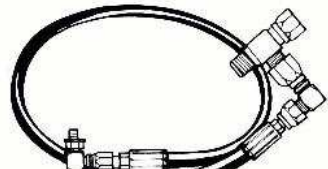
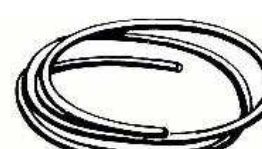
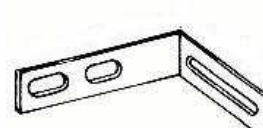
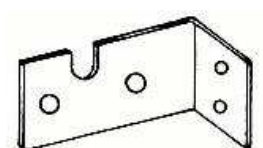
WARNING
Do Not attempt to service any machine without exercising the mandatory safety shut down procedure as described in the operators manual.

The automatic chain oiler attachment gives a squirt of oil every time the rear gate opens and closes. In this way, the machine is oiled in direct proportion to the number of cycles and adequate lubrication is assured. Clean oil, which is placed in the reservoir tank mounted on the machine, is all that is needed to lubricate the chains, sprockets, gears, or pivot bushings. The LUBEMINDER does not use any oil from the tractor hydraulic system. The hydraulic hose connected to the bottom of the oil pump assembly only serves to power a piston in the pump every time the cylinder is cycled.

TOOLING REQUIRED

- 1) Electric Drill
- 2) Adjustable Wrench
- 3) Pliers
- 4) Standard Screwdrivers
- 5) 1/4" Diameter Drill

LUBEMINDER COMPONENTS

 <p>Brass Manifold This comes pre-installed into the Pump. There is one Manifold for each oil line.</p>	 <p>LubeMinder Pump This is the unit that meters and dispenses the lubrication. This is a 2-piece unit, take care not to change the orientation of the top portion to the bottom portion as this will cause the unit to leak.</p>	 <p>Brush Assembly The Brush is located at the point of lubrication. Position this where it will contact the chain or sprocket without getting caught in the mechanism.</p>	 <p>Reservoir Tank This connects to the fitting at the top of the Pump with a short length of hose (supplied)</p>
 <p>Hydraulic Hose Assembly This connects the LubeMinder Pump to the hydraulic source. This will be a high-pressure connection—please observe all appropriate safety precautions.</p>	 <p>Oil Feed Tubing This tubing is used, as required, to connect the Brushes to the Manifolds.</p>	 <p>Brush Brackets These are used to mount the Brush Assemblies.</p>	 <p>Pump Bracket Used to mount the Pump to your piece of equipment.</p>

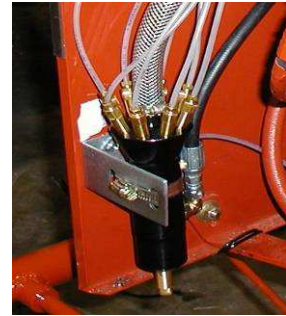
IMPORTANT
Components shown here may vary slightly depending on the make and model of equipment being lubricated. Refer to detailed installation instructions for specific information.

AGCO Installation Instructions

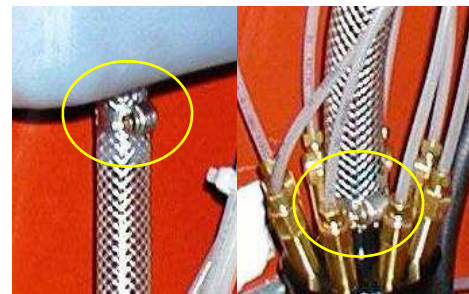
Step 1 Mount the oil reservoir to the side of the machine. Use the tank as a template mark and drill four 1/4" holes. Secure the tank with 1/4-20 Bolts.



Step 2 Position the LUBEMINDER below the outlet of the oil tank and in a vertical position with the barbed fitting on top. Use the top of bracket and secure with 1/4" lock washers and nuts. Use the band clamp to fasten pump to bracket.

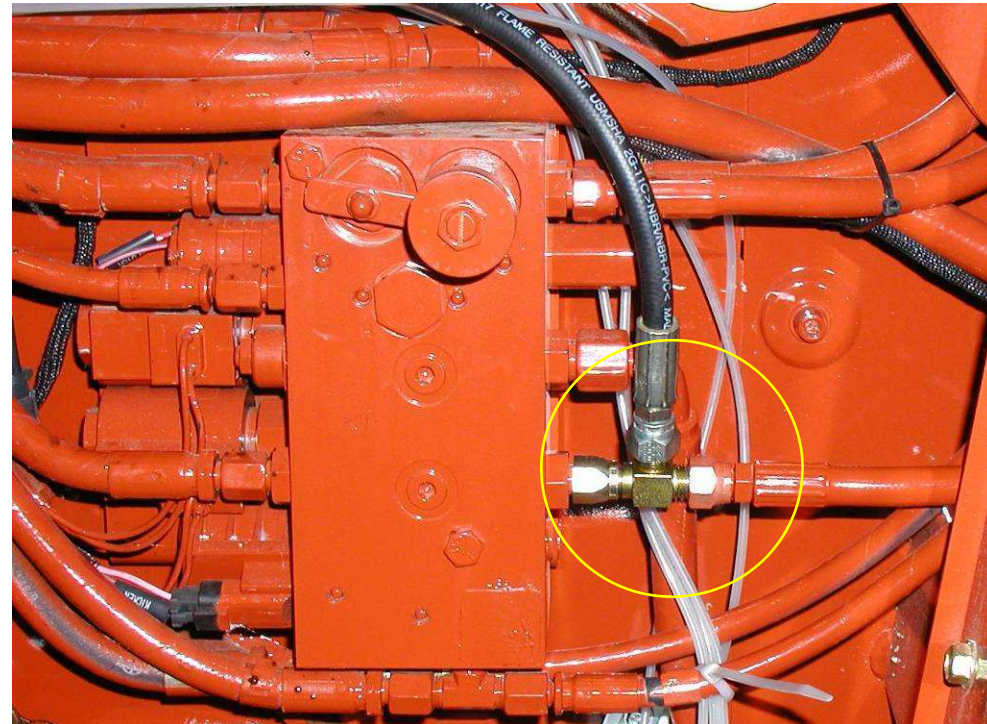


Step 3 Cut the 5/8" ID hose as needed to connect the oil tank to the pump. Slide the hose clamps over each end of the hose and secure one end to the pump and one end to the tank.



***** NOTE***
MAKE SURE TO KEEP
RESERVOIR, ALL LINES,
AND TUBING AWAY FROM
CLUTCH**

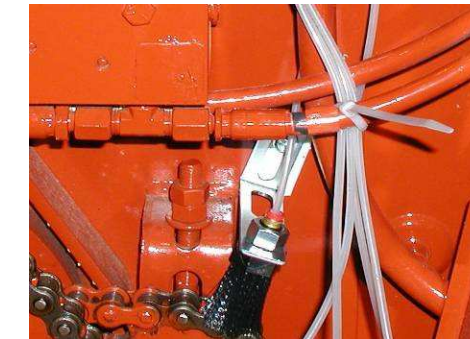
Step 4 **IMPORTANT – MAKE SURE ALL GATES, CYLINDERS, DOORS, BOOMS, ETC. HAVE NO PRESSURE ON THE HYDRAULIC LINES.** The hydraulic cylinder that the pump will be tied into must be DOUBLE ACTING and reach 300 PSI of pressure to actuate the LUBEMINDER pump. Disconnect the fitting and install the tee and elbow fittings, reconnect the hydraulic hose that runs to the rod end of the cylinder. Connect the new hose to the elbow fitting, route the hydraulic hose to the LUBEMINDER oil pump. Connect the end of the hose to the side of the oiler pump. Every time that this hydraulic cylinder cycles the LUBEMINDER oiling pump will cycle.



Optional Hydraulic Tee is Included but Not Shown

AGCO Installation Instructions

Step 5 install the brushes into the brackets, use the 1/2-20 nuts (only finger tighten at this time as some adjustment will be needed). For best results place the brackets over the chain and on top of a sprocket. Using the bracket as a template, mark where the holes need to be drilled, and drill a 7/32" hole. Secure the brackets with the self tapping screws. Adjust brackets so brushes are pushed down into the chain approximately 1/2". At this time snug up the 1/2" nuts on the brushes (Be careful not to over tighten, as damage to brush will occur). Note: more brushes may be added to a system by installing union tees in the 5/32" oil lines.



Step 6 Route the oil lines. First, connect the 5/32" tubing to one of the compression fittings on the LUBEMINDER oil pump. **IMPORTANT: When installing tubing into brushes, please follow instructions exactly or the tubing may not stay in the fitting.** Route the longest lines first. Four feet of 1/4" black tubing has been provided to use as a protective cover. This will help protect the 5/32" oil lines if they are run through a panel cut-out. Cut as needed and slide over 5/32" tubing to protect against sharp edges. **IMPORTANT: Tubing can only be removed from fittings by pushing in on the red plastic ring and pulling the tube out while holding the ring down.** Finish routing the remaining lines in the same manner to each brush. (Secure tubing to machine with cable ties). **IMPORTANT: When installing tubing into check valve fitting on oiler pump, do not over-tighten the compression fitting.** Connect the 5/32" tube into the fitting on the brush by pushing in on the red plastic ring. While holding the ring in, insert the tube until it bottoms out. (Hint: if you make a mark 3/4" from the end of the tube, push the tube in until the mark becomes flush with the red push ring.) Rotate the tube back and forth approximately 1/4 turn. This will cut a small groove in the OD of tube for grippers to hold. **IMPORTANT: Tubing can only be removed by pushing down on the red plastic ring, holding it down and pulling the tube out.**